

BETTER BY DESIGN SINCE 1962



Creative Minds For Aggressive Companies

AMERICAN MACHINE & HYDRAULICS, INC.

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MODEL RCP-8500-HCB-A TUBE BEAD UNIT



This particular unit is designed to bead and expand tube ends. It is operated in the Manual or Automatic mode. It forms with segmented tooling. An air cylinder will rotate the segment for a two stage form. Time to form is approx. 3-5 seconds. A PLC is used in controlling the manual or automatic cycles. The unit is designed with a hydraulic clamp system where the collars have the profile to insure a precise profile leaving little or no die marks on the form. Various diameters and wall thickness of the tube is depended on the design of the unit. It normally is designed to our customers specifications. Provide us a drawing and we do the rest.

